

FIG. 4

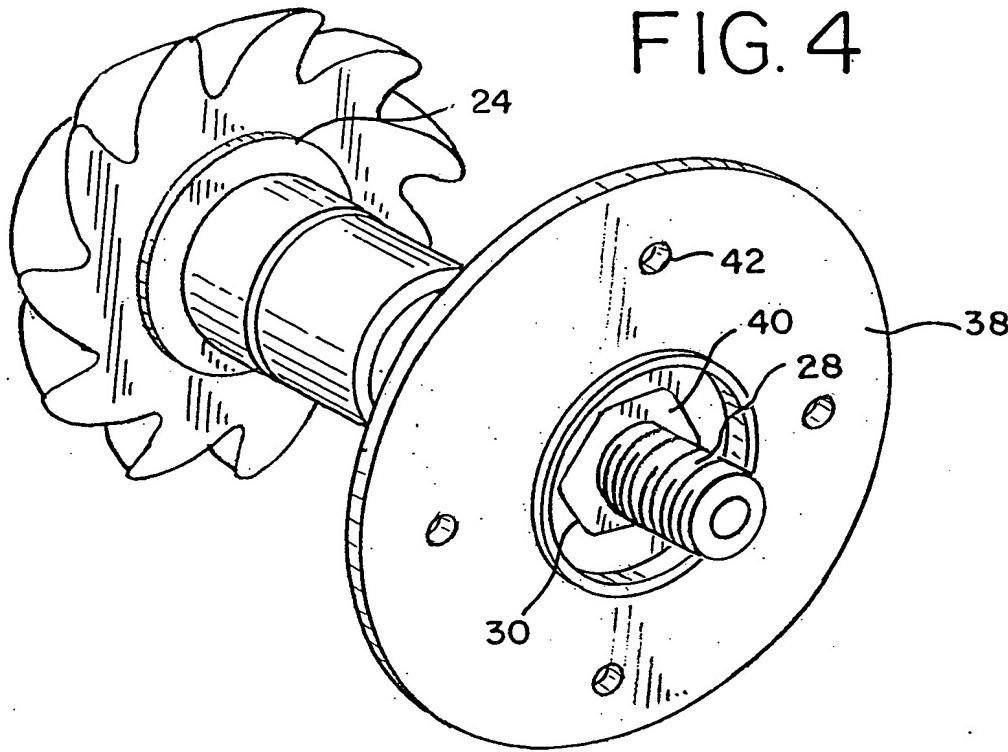


FIG. 5

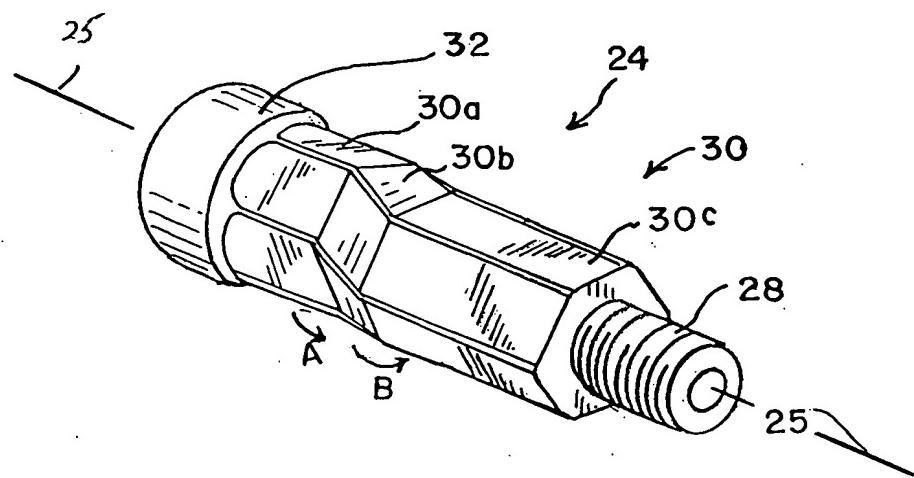


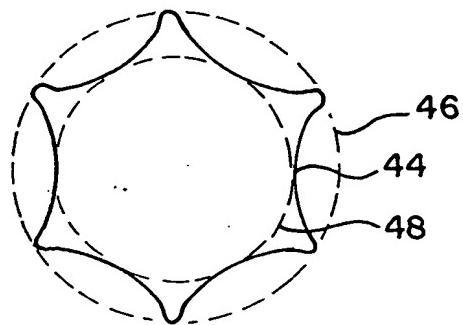
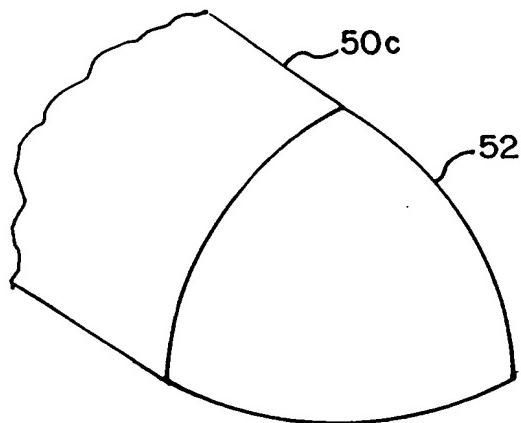
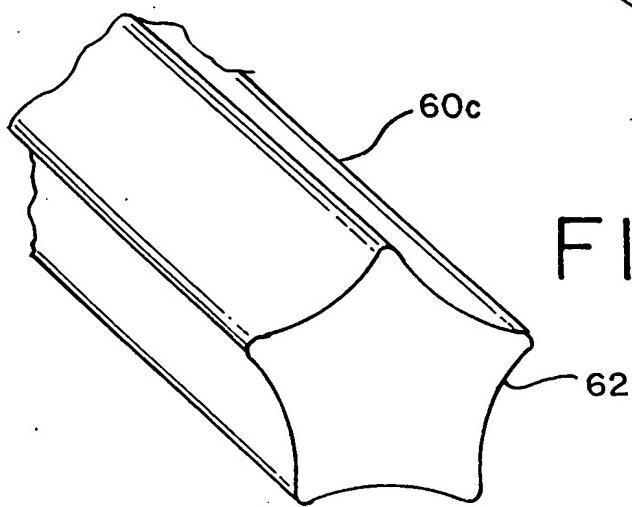
FIG. 6**FIG. 7****FIG. 8**

FIG. 9

Method of Manufacturing a Drive Shaft

